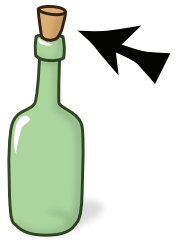
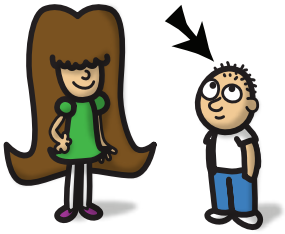
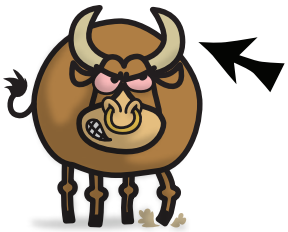
or

Circle word

 scorch port cork	 cord fort pork	 horse snort thorn
 more lord ford	 torch porch torn	 sort born corn
 storm north short	 stork fork fort	 score stork form
 horn horse ford	 sports store story	 lord snore torch

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